

DuPont Aviation Finishes Recommended Product System - ROTARY-WING AIRCRAFT

Substrate	Cleaner	Pre-Treatment	Direct to Metal Primer + Surfacer (Optional)	Body Color	Accent Stripes
Aluminum	<p>Detergent Wash + DuPont™ Sontara® Aerospace Wipe*</p> <p>AND</p> <p>DuPont™ 13959S™ Waterborne Cleaner + DuPont™ Sontara® Aerospace Wipe*</p> <p>OR</p> <p>DuPont™ 13920S™ Low VOC Cleaner + DuPont™ Sontara® Aerospace Wipe*</p>	<p><u>High Copper Aluminums (20xx)</u> DuPont™ 13204S™ Aluminum Cleaner + DuPont™ 13206S™ Aluminum Conversion OR <u>All Other Aluminums</u> DuPont™ 13205S™ Aluminum Cleaner + DuPont™ 13206S™ Aluminum Conversion OR</p> <p><u>Alodine Alternative</u> DuPont™ 13238S™ Epoxy Pre-Treatment</p>	<p><u>Chromate Primer</u> DuPont™ Corlar® 13550S™ Corrosion-Resistant Epoxy Primer OR <u>Non-Chromate Primer</u> DuPont™ Corlar® 13580S™ Non-Chromate Epoxy Primer +</p> <p><u>Optional Surfacer</u> DuPont™ Corlar® 13580S™ Non-Chromate Epoxy Surfacer</p>	<p>DuPont™ Imron® AF400™ Polyurethane Topcoat OR DuPont™ Imron® AF700™ Polyurethane Basecoat + DuPont™ Imron® AF740™ Clearcoat</p>	<p>DuPont™ Imron® AF400™ Polyurethane Topcoat OR DuPont™ Imron® AF700™ Polyurethane Basecoat + DuPont™ Imron® AF740™ Clearcoat</p>
Composite	<p>DuPont™ Sontara® Presaturated Wipes**</p>	<p>(optional) DuPont™ 2322S™ Adhesion Promoter</p>	<p>DuPont™ Corlar® 13580S™ Epoxy Surfacer OR DuPont™ URO® 13520S™ Urethane Surfacer</p>	<p>Same Options As Above</p>	<p>Same Options As Above</p>

*DuPont™ Sontara® Aerospace Wipes Part No: AC9165, AC12165, AC15165, AC1212, AC1213

**DuPont™ Sontara® Presaturated Wipes: PS-3909S-WP, PS-3970S, PS-3975S-WP, PS-3990S



Aviation Finishes

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